



Installation Instructions Boiler Burner Unit

Model VT 700 E
(For Hot Water Heating Systems)

| MODEL | NOZZLE SIZE GPH + TYPE | HEATING CAPACITY BTUH | NET OUTPUT BTUH | NET OUTPUT SQ. FT. | BECKETT BURNER | WATER CAPACITY GAL. | SMOKE OUTLET SIZE | CHIMNEY SIZE | SHIPPING WEIGHT POUNDS |
|----------|---------------------------|-----------------------------|-----------------------|--------------------------|-------------------|---------------------------|-------------------------|-----------------|------------------------------|
| VT 700 E | 1.00 - 80 H | 114000 | 100000 | 664 | AFG56XN | 9 | 6 | 8x8x15 | 315 |
| | 0.85 - 80 H | 98000 | 86000 | 570 | | | | | |
| | 0.75 - 80 H | 88000 | 77000 | 510 | | | | | |
| | 0.65 - 80 H | 77000 | 67000 | 444 | | | | | |

Specifications

These installation instructions provide information for the installation and adjustment for the proper operation of the VT 700 Oil Fired Boiler units. Be sure to follow these instructions carefully when making the installation. Before proceeding with the installation, be sure to check local ordinance requirements. Installation must be made in accordance with local ordinances which may differ from these installation instructions.

The unit is subject to shipping damage during transit or can be shipped with missing parts. Upon receipt, examine carton and boiler unit for possible missing parts or damage. If unit is damaged, notify carrier immediately. If parts are missing, notify factory as soon as possible.

The boiler is shipped completely assembled except for the circulator and drain cock which are furnished but shipped loose.

The VT 700 boiler is designed for use with a circulating hot water heating system (30 PSI Max.).

Do not use or store flammable liquids, especially gasoline in the vicinity of the boiler.

Setting Boiler

Make sure that foundation for boiler is level and adequate to support unit weight (approximately 315 pounds).

Locate boiler close to chimney with adequate clearance around unit for service. See Figure 1 for installation dimensions.

Chimney

The chimney should be masonry with tile lining (8" x 8" x 15' high) or metal insulated, with a stainless steel internal surface such as the tradename "Metalbestos" (6" dia. inside x 15' high).

The chimney should provide a minimum of .03 draft at the boiler flue outlet, although it is preferable to have .05 draft. The draft loss through the boiler is as follows:

| MODEL | FIRING RATE | DRAFT LOSS |
|----------|----------------|---------------|
| VT 700 E | 0.65 GPH | .002 |
| | 0.75 GPH | .005 |
| | 0.85 GPH | .015 |
| | 1.00 GPH | .020 |

Air For Combustion And Ventilation

Be certain adequate facilities are available to provide air for satisfactory combustion and ventilation.

Open basements without storm windows or tight fitting doors will generally permit adequate air infiltration. If the boiler is located in a separate room with a tight door, ventilation must be provided to an open area within the building or to the outside. If the building is of tight construction or with exhaust fans, an outside air supply that is ducted into the Boiler Room may be required.

For installation in confined areas provide two openings, one near the floor and one near the ceiling. Each opening to interior space must have a minimum free area of 150 square inches per gallon firing rate.

Each opening to outdoors must have a minimum free area of 50 square inches per gallon firing rate.

Piping Boiler To System

Refer to Figure 1 for location of piping connections on boiler. Refer to Figures 5 and 6 for piping diagrams.

Pipe boiler to heating system in accordance with recommended practices in order to assure satisfactory heating performance.

Electrical Installation

All wiring must be in accordance with local codes or in the absence of a local code must comply with the National Electric Code.

Refer to the appropriate wiring diagram. Figure 2 for a single zone, Figure 3 for a multi-zone with circulators and Figure 4 for a multi-zone with zone valves.

Provide a separate branch circuit with a fused disconnect switch to the boiler. The VT 700 operates on 120 vac 60 HZ with a power draw of 5 amps. or less with one circulator.

The unit, as shipped, is furnished with the wiring between the aquastat and the oil burner installed. Balance of wiring must be furnished by the installer.

Oil Line Installation

The burner on the VT 700 is furnished with a Sundstrand Model A, single stage, 3450 RPM pump as standard equipment.

One pipe installations must be absolutely air tight or loss of prime may result. Maximum lift on a one-pipe installation is 8 feet.

On a two pipe installation, the by-pass plug (furnished with pump-in plastic bag) must be inserted in the bottom return port. The lift on a 2 pipe installation depends on size and length of the tubing. With 52 feet of 1/2 inch tubing, the lift is 10 feet.

Install a shutoff valve and oil filter in the oil supply line. Locate shutoff valve close to tank with oil filter between valve and burner.

Vent Connection

The flue pipe must be 6" nominal dia. galvanized steel. The flue pipe should be short as possible (while maintaining service clearance behind unit), with a minimum of elbows and must pitch upward to the chimney connection. Maintain 18 inches clearance (minimum) between stack and combustible material. Secure each flue pipe joint and boiler flue outlet connection with sheet metal screws. Seal opening at chimney connection.

Install barometric draft control (furnished with unit) in the flue pipe to reduce fluctuating draft conditions.

Starting And Adjustment Procedure

Refer to burner manufacturers instructions furnished with this unit.

The VT 700 boiler is shipped with a .85 GPH 80° hollow spray nozzle as standard equipment. Check burner to be sure proper nozzle is installed. Change nozzle size if desired. See specifications on Page 1. Do not fire units under or above ratings shown.

These units should be set up with an .01 WC. over fire draft. Refer to section under "chimney" for draft loss through boiler at various firing rates. Adjust barometric draft control accordingly.

The combustion air should be adjusted to secure a 12 to 13% CO₂. The smoke must be between a trace to No. 1 smoke maximum.

The gross stack temperature at the specified firing rates will vary between 400°F. to 530°F.

With these low stack temperatures, steady state output efficiencies in excess of 85% can be achieved.

Maintenance And Service

Refer to burner manufacturers instructions furnished with this unit.

To clean boiler heating surfaces:

Remove top cabinet panel.

Remove flue collector.

Remove turbulators.

Remove all scale and soot from surfaces by means of brush and vacuum cleaning. Precautions should be taken not to damage combustion chamber or insulation.

Clean flue pipe and collector.

Replace all parts and clean cabinet surface and area around boiler.

It is recommended that the boiler be cleaned and inspected annually.

Instructing The Homeowner

The operation and care of the heating system should be explained to the homeowner, including the simple checks to make before calling for service if the burner fails to operate automatically.

PIPING DIAGRAM

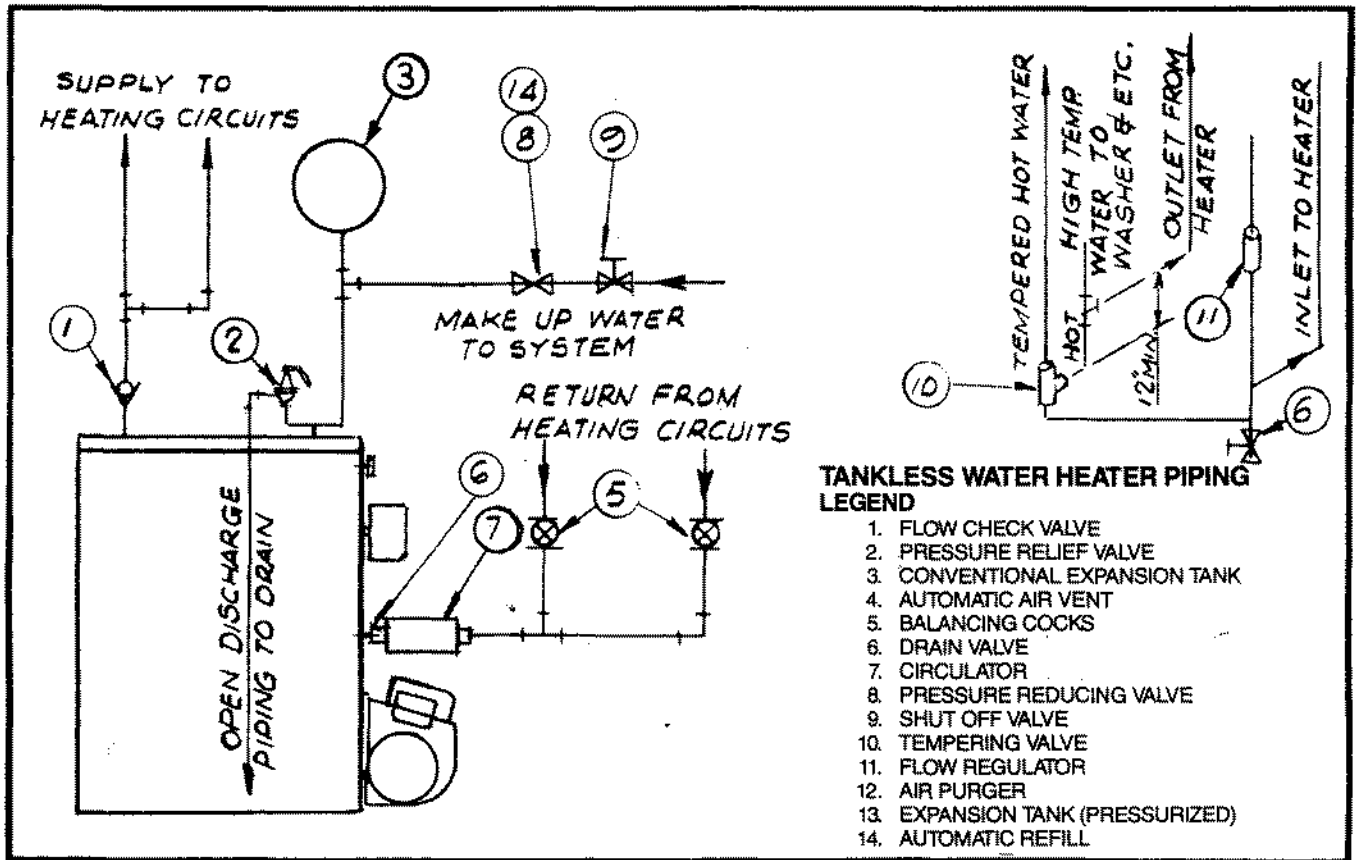


FIG. 5

ALTERNATE PIPING DIAGRAM

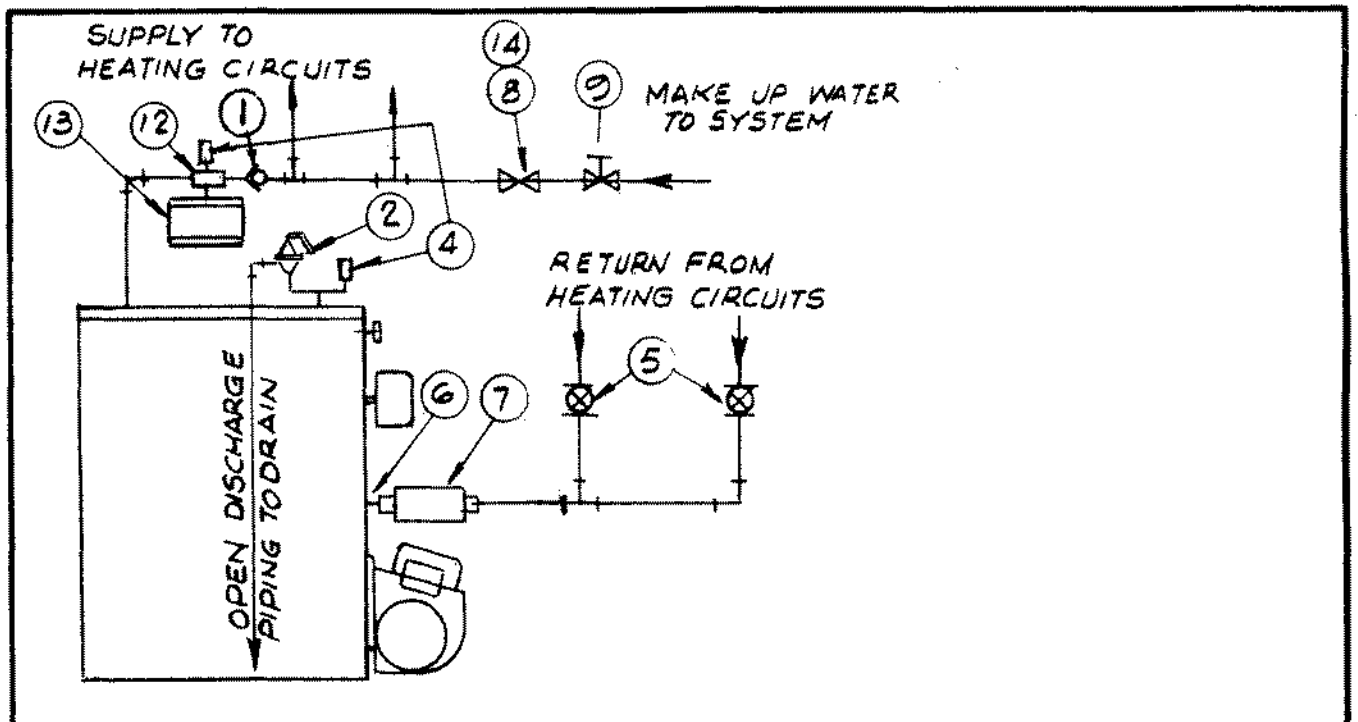


FIG. 6

INSTALLATION DIMENSIONS

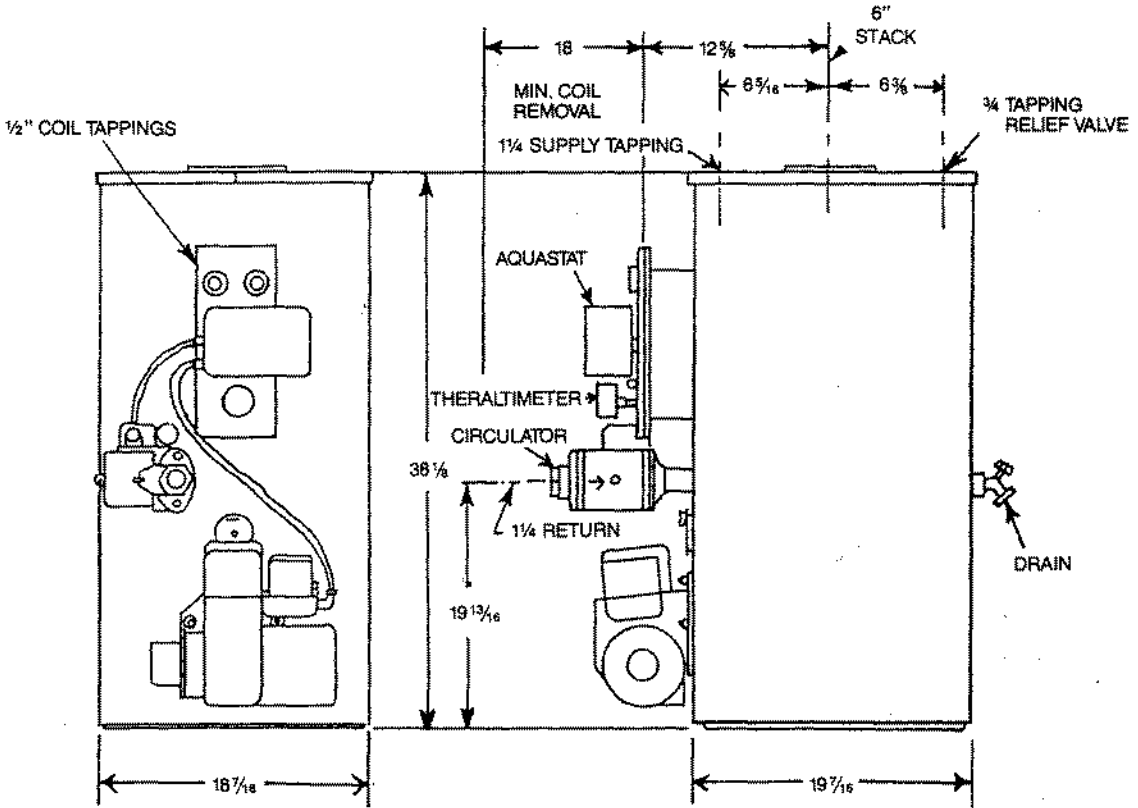
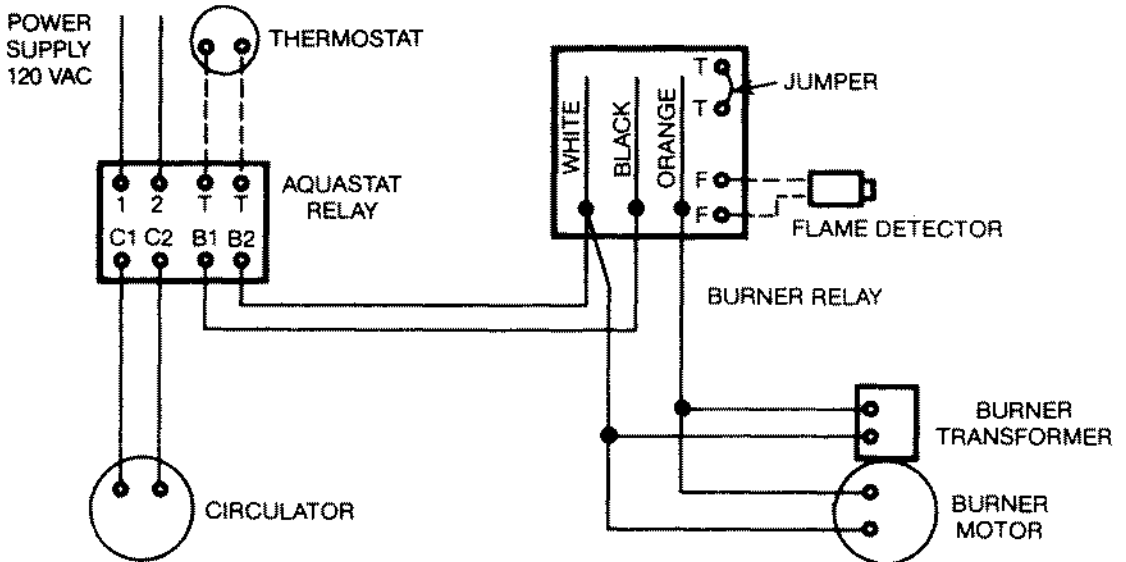


FIG. 1

WIRING DIAGRAM SINGLE ZONE



WIRING DIAGRAM MULTI-ZONE WITH CIRCULATORS

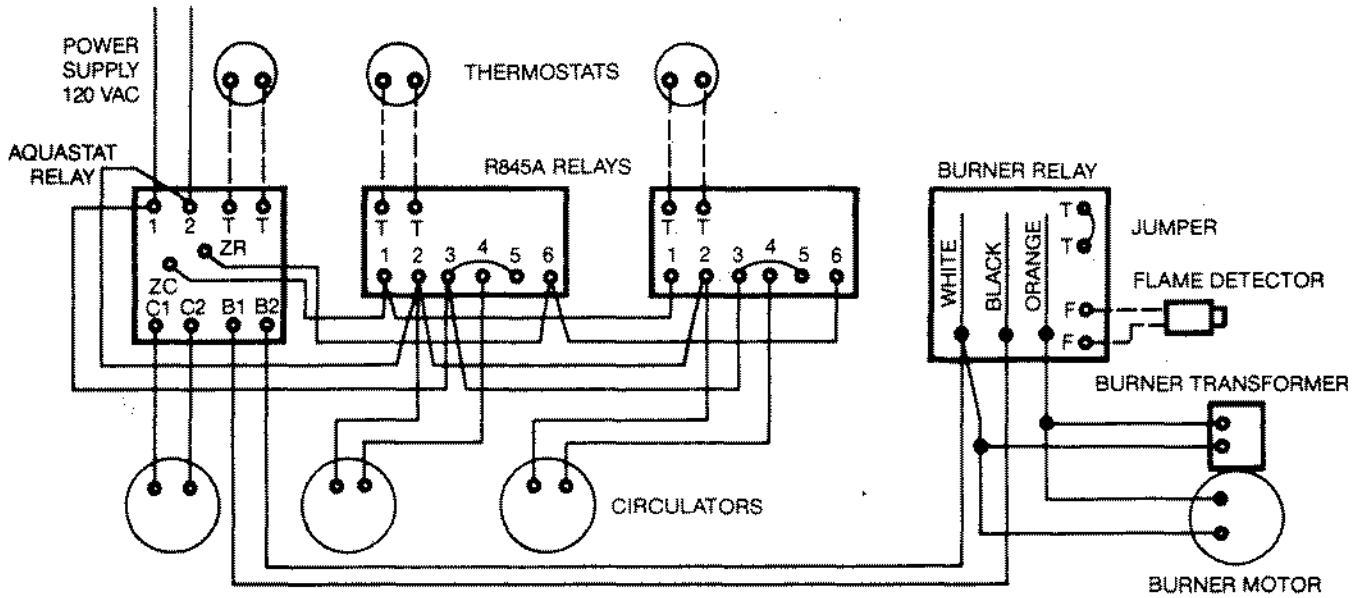


FIG. 3

WIRING DIAGRAM MULTI-ZONE WITH ZONE VALVES

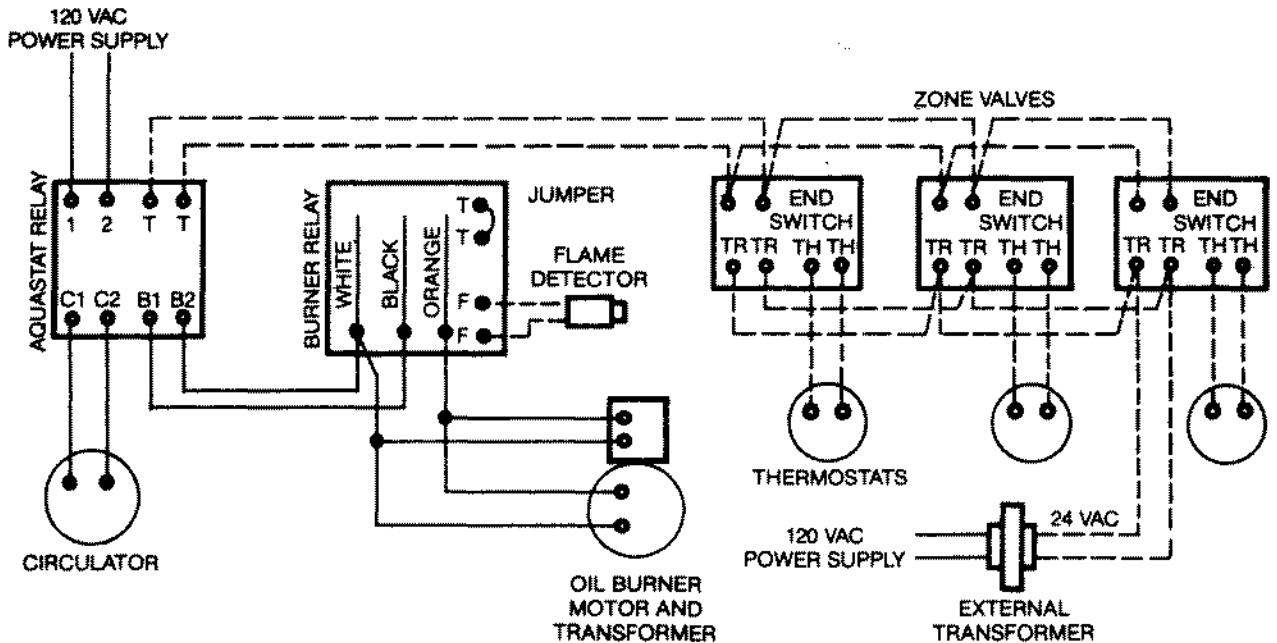


FIG. 4

ENERGYGUIDE

ELECTRIC FURNACE MAN DIV.

GENERAL MACHINE CORP.

WATER BOILER
MODEL: VT 700 E @ 0.65 GPH
CAPACITY: 77,000 BTUH
EFFICIENCY RATING



Only models with 77,000 to 93,000 BTU/HR capacities are used in the scale.

| COMPARATIVE NATIONAL AVERAGE YEARLY COST (\$) | | | | | |
|---|------------------------------------|-----|-----|-----|--|
| Cost per gallon of oil (cents) | BTU/HR HEAT LOSS OF HOME (1,000's) | | | | |
| | 40 | 45 | 50 | 60 | |
| 76 | 444 | 500 | 556 | 667 | |
| 79 | 461 | 518 | 576 | 691 | |
| 82 | 477 | 537 | 596 | 716 | |
| 85 | 494 | 555 | 617 | 740 | |
| 88 | 510 | 574 | 637 | 765 | |
| 91 | 526 | 592 | 658 | 790 | |
| 94 | 543 | 611 | 678 | 814 | |
| 97 | 559 | 629 | 699 | 839 | |
| 100 | 576 | 647 | 719 | 863 | |

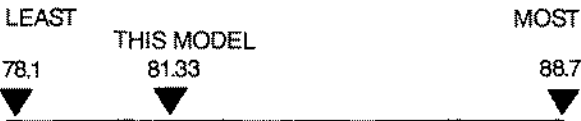
WATER BOILER
MODEL: VT 700 E @ 0.75 GPH
CAPACITY: 88,000 BTUH
EFFICIENCY RATING



Only models with 77,000 to 93,000 BTU/HR capacities are used in the scale.

| COMPARATIVE NATIONAL AVERAGE YEARLY COST (\$) | | | | | |
|---|------------------------------------|-----|-----|-----|--|
| Cost per gallon of oil (cents) | BTU/HR HEAT LOSS OF HOME (1,000's) | | | | |
| | 40 | 45 | 50 | 60 | |
| 76 | 444 | 500 | 556 | 667 | |
| 79 | 461 | 518 | 576 | 691 | |
| 82 | 477 | 537 | 596 | 716 | |
| 85 | 494 | 555 | 617 | 740 | |
| 88 | 510 | 574 | 637 | 765 | |
| 91 | 526 | 592 | 658 | 790 | |
| 94 | 543 | 611 | 678 | 814 | |
| 97 | 559 | 629 | 699 | 839 | |
| 100 | 576 | 647 | 719 | 863 | |

WATER BOILER
MODEL: VT 700 E @ 0.85 GPH
CAPACITY: 98,000 BTUH
EFFICIENCY RATING



Only models with 94,000 to 110,000 BTU/HR capacities are used in the scale.

| COMPARATIVE NATIONAL AVERAGE YEARLY COST (\$) | | | | | |
|---|------------------------------------|-----|-----|------|--|
| Cost per gallon of oil (cents) | BTU/HR HEAT LOSS OF HOME (1,000's) | | | | |
| | 50 | 60 | 70 | 80 | |
| 76 | 556 | 650 | 758 | 867 | |
| 79 | 576 | 674 | 787 | 899 | |
| 82 | 596 | 698 | 815 | 931 | |
| 85 | 617 | 723 | 843 | 964 | |
| 88 | 637 | 747 | 871 | 996 | |
| 91 | 658 | 771 | 900 | 1028 | |
| 94 | 678 | 795 | 928 | 1060 | |
| 97 | 699 | 819 | 956 | 1093 | |
| 100 | 719 | 844 | 984 | 1125 | |

WATER BOILER
MODEL: VT 700 E @ 1.00 GPH
CAPACITY: 114,000 BTUH
EFFICIENCY RATING



Only models with 111,000 to 127,000 BTU/HR capacities are used in the scale.

| COMPARATIVE NATIONAL AVERAGE YEARLY COST (\$) | | | | | |
|---|------------------------------------|-----|------|------|--|
| Cost per gallon of oil (cents) | BTU/HR HEAT LOSS OF HOME (1,000's) | | | | |
| | 60 | 70 | 80 | 90 | |
| 76 | 650 | 758 | 867 | 975 | |
| 79 | 674 | 787 | 899 | 1011 | |
| 82 | 698 | 815 | 931 | 1048 | |
| 85 | 723 | 843 | 964 | 1084 | |
| 88 | 747 | 871 | 996 | 1120 | |
| 91 | 771 | 900 | 1028 | 1157 | |
| 94 | 795 | 928 | 1060 | 1193 | |
| 97 | 819 | 956 | 1093 | 1229 | |
| 100 | 844 | 984 | 1125 | 1265 | |

ENERGY COSTS AND ENERGY EFFICIENCY RATINGS ARE BASED ON U.S. GOVERNMENT STANDARD TESTS



EMMAUS, PA

DIVISION OF GENERAL MACHINE CORPORATION

Efficiency rating shown is "Annual Fuel Utilization Efficiency" and should not be confused with "Steady State Efficiency" which is a higher value. Energy Costs are average for the nation. Your cost may vary due to location, climate or living habits.